



## AAM Competition GT-R Midpipe (2009 - Present)



# INSTALLATION INSTRUCTIONS

(DESIGNED FOR ONLINE USE AND COLOR PRINTING)

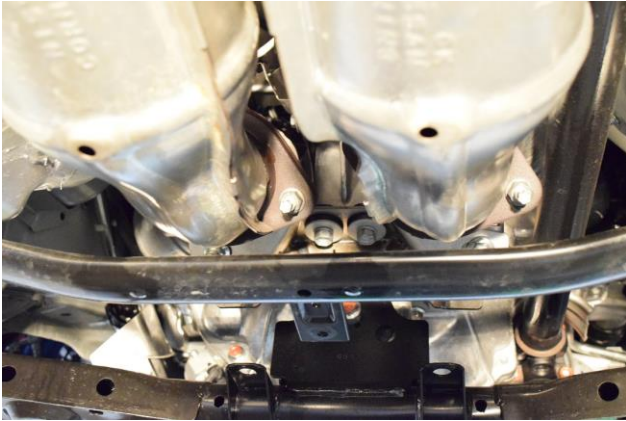
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**\*\*\*WARNING: PRODUCT(S) ARE DESIGNED FOR OFF-ROAD / COMPETITION USE ONLY\*\*\***

This AAM Competition, LLC product requires above average mechanical ability to install properly. Installation requires the appropriate tools for tightening and loosening nuts and bolts involved for the installation of this kit. As with all mechanical projects, take appropriate precautions for your personal safety and for the proper care and treatment of the vehicle being serviced. Be sure and read through all directions before attempting. *Copyright AAM Competition, LLC 2014*

## Installation

1. Remove under tray from the vehicle.
2. Remove black chassis brace cross member located under the front of the OEM midpipe. There are 8 bolts holding it in-place (4 on each side).



3. Remove the 2 nuts securing the rear flange of the midpipe.



4. Remove the midpipe by uninstalling the 4 bolts securing the front flanges to the bottom of the downpipes.



5. Loosely bolt the rear flange of the new AAM Competition GT-R Midpipe to the rear section of the exhaust system. Do not torque down on the hardware at this time, as you want to retain some movement for final adjustments.



6. Bolt the front flanges of the AAM Competition GT-R Midpipe to the bottom of the downpipes. (See image at top right of page)

*Note: If using the AAM Competition Midpipe with factory downpipes, you may choose to use the factory downpipe studs for installation. AAM Competition provides additional hardware for this portion of the installation, in case your factory exhaust studs have been broken or damaged and need to be replaced. Using the supplied AAM Competition hardware in place of the OEM studs may require re-tapping of the downpipe exhaust flanges to accommodate the new hardware.*



7. Once the AAM Competition GT-R Midpipe is properly positioned, fully tighten all hardware.



8. Reinstall black chassis brace cross member.

***Enjoy your new AAM Competition GT-R Midpipe!***